

Hybrid - Welded Heat Exchanger

WITH MULTI-FLEXIBLE CONFIGURATION FOR ROBUST AND EFFICIENT HEAT TRANSFER





About APV

SPX FLOW provides advanced APV heat transfer solutions for cooling, heating, condensing and evaporation of process fluids - designed to solve heat transfer process challenges in a vast array of industries. They are designed to meet demanding process conditions and to optimize the utilization of energy. APV heat transfer solutions have proven reliable and highly efficient helping customers worldwide to run their processes safely and economically. Since APV invented the plate heat exchanger in 1923 we have been pioneering applicable technology in pressing, shaping, welding, sealing and testing steel. Dedicated and specialized SPX FLOW staff around the world is committed to design and provide efficient and durable heat transfer solutions to help customers optimize energy utilization and minimize downtime for improved profitability.

About SPX FLOW

Based in Charlotte, North Carolina, SPX FLOW is a leading global supplier of highly engineered flow components, process equipment and turnkey systems, along with the related aftermarket parts and services, into the food and beverage, power and energy and industrial end markets. SPX FLOW has more than \$2 billion in annual revenues and approximately 8,000 employees with operations in over 35 countries and sales in over 150 countries around the world. To learn more about SPX FLOW, please visit our website at www.spxflow.com

Choosing the Right Heat Exchanger can be a Complex Matter

HOW CAN ONE SINGLE HEAT EXCHANGER TECHNOLOGY COVER ALL YOUR KEY REQUIREMENTS?

- In a complex decision process, neglecting key priorities may lead to low performance or even plant failure – things you would re-do if you could
- With more than a century of heat exchanger experience, SPX FLOW knows the needs and priorities of most industries
- Let SPX FLOW guide you through complex choices to the right solution for your specific application and needs

	What could happen if you compromise here?	What can you expect from APV and Hybrid?
Very High Working Temperature	Equipment failure/ replacement	Longer production uptime
Very High Working Pressure	Equipment failure/ replacement	Longer production uptime
Small Footprint	High conversion/ engineering costs	Cost savings, accessibility
High Heat Recovery, Extreme Small Log Mean Temperature Difference	Higher running costs	Cost savings, lower CO2 footprint
Cleanability, Manual & CIP	Reduced efficiency	Operation at desired specification after cleaning
Resistance to Corrosion	Equipment failure/ replacement	Long service life

IF THESE ARE SOME OF YOUR REQUIREMENTS ...

THEN THE HYBRID IS FOR YOU!

Based on a multi-flexible configuration platform, Hybrid is designed to operate under harsh conditions where other heat exchanger technologies can fail, have a shorter operating lifetime, or reduce operational efficiency.

What's more, easy access makes high-pressure cleaning of Hybrid plates simple, effective and fast!

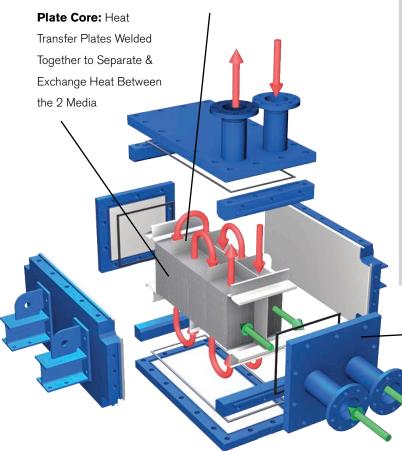
The heart of the matter

The central plate core is contained by 4 movable pressure panels, and the 2 flows are separated by the plate wall and 4 corner bars.

GENERAL USE

- ✓ Design temperature up to 662°F (350°C)
- ✓ Design pressure up to 580 psig (40 bar)
- ✓ Corrosive media
- ✓ Gas/steam/air with low pressure drop
- ✓ Pass-through of particles/solid

Pass Plates: Turn Flow To Support Multi-Pass Cross Flow



Typical Applications



Gas Sweetening Gas Dehydration Crude Oil Stabilizer Crude Oil Heater



Solution Cooler & Heater Process Condenser Cryogenic Chiller



Steam Condenser

District Heating Units

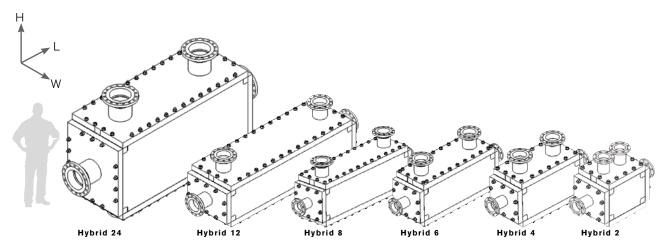


Reboiler

SPX FLOW provides advanced APV heat transfer solutions for additional applications

Panels: 6 bolted panels holding together the plate core

6 BASIC MODELS



Model	2	4	6	8	12	24
HEIGHT: IN (MM)	41	41	41	41	41	57
	(1050)	(1050)	(1050)	(1050)	(1050)	(1450)
LENGTH: IN (MM)	45 - 56	62 - 73	79 - 90	96 - 107	130 - 141	130 - 141
	(1150 - 1425)	(1580 - 1850)	(2010 - 2280)	(2440 - 2710)	(3300 - 3575)	(3300 - 3575)
WIDTH: IN (MM)	15 -31	24 - 31	24 - 31	24 - 31	28 - 42	28 - 42
	(390 - 785)	(610 - 785)	(610 - 785)	(610 - 785)	(715 - 1075)	(715 - 1075)

Inches (Millimeters)

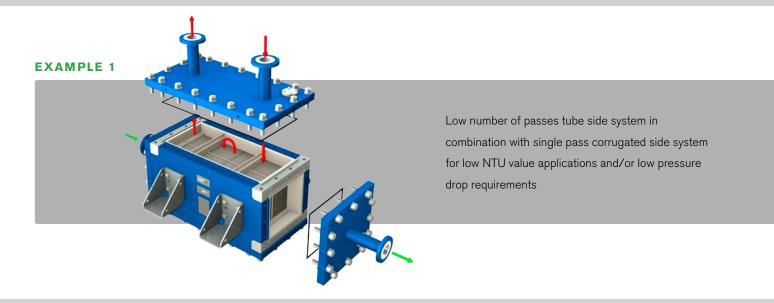
 $\label{eq:Note: Dimensions are approximate and may vary as per specific model configuration.$

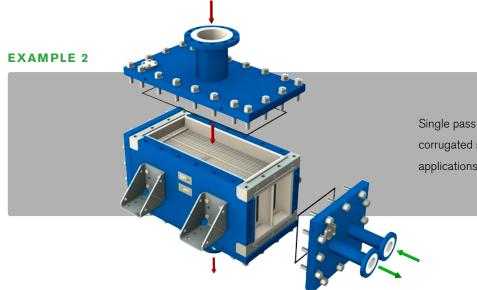
The APV Hybrid can be mounted horizontal or vertical.

To meet all your needs

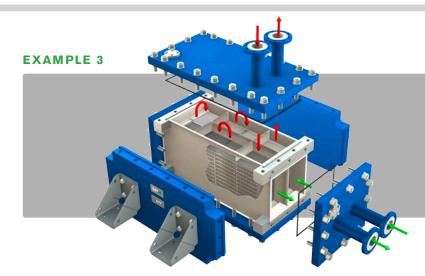
- Perfect adaptability for almost any application
- Full utilization of pressure drop to maximize thermal efficiency
- Close temperature approach down to 1.8°F (1°C) possible
- Low pressure drop possible even at high mass flows even for gas/steam
- Perfect for condensation and evaporation (including vacuum condensation)
- Large connection sizes possible
- Non-symmetric flows handled, even with perfect pressure drop utilization

Flexibility Based on a Range of Standard Variants





Single pass tube system in combination with corrugated side sandwich system for multiphase applications (e.g. condensation)

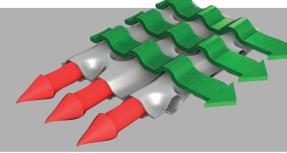


High number of passes tube side system in combination with corrugated side sandwich system for close temperature approach applications (e.g. heat recovery)

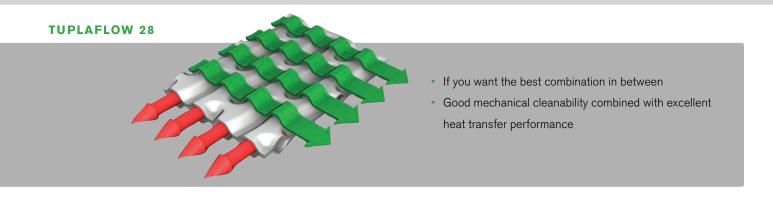
3 plate variants - depending on your needs

HYBRID FEATURES 3 VERY DIFFERENT PLATE TYPES!

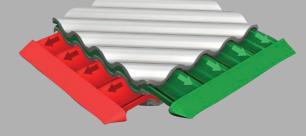
TUPLAFLOW 37



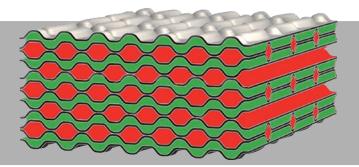
- If manual cleaning and/or low pressure drop are essential (e.g. steam/gas)
- Pressure drop on tube side can be kept extremely low
- Excellent for gas/steam
- Excellent mechanical cleanability combined with high heat transfer performance



ENERGYSAVER



- If your focus is optimum efficiency and pressure drop limitations are not an issue
- High turbulence
- Highest efficiency
- Highest pressure resistance



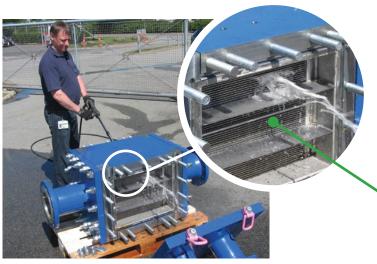
- Cross section of TuplaFlow plate types
- All plates are cross-flow

Do fouling or scaling impact your production planning?

TuplaFlow plate pack

t

- Spare capacity, filter systems or CIP cleaning systems are expensive to install
- 2 of the 3 plate options can be cleaned effectively using manual high pressure cleaning



- Openable Design
- Bolted Hybrid can be Opened
- The Tube-Side Plate Gap can be High-Pressure Cleaned (TuplaFlow)

HUGE FLEXIBILITY BASED ON STANDARD VARIANTS

Model	2	4	6	8	12	24		
HEAT TRANSFER IN FT ² (M ²)	54-280 (5-26)	237-549 (22-51)	366-829 (34-77)	484-1109 (45-103)	915-2498 (85-232)	1830-4995 (170-464)		
MAX. NOZZLE SIZE TUBU SIDE	18" (DN450)	12" (DN300)	12" (DN300)	18" (DN450)	18" (DN450)	20" (DN500)		
MAX. NOZZLE SIZE CORRUGATED SIDE	14" (DN350)	14" (DN350)	14" (DN350)	14" (DN350)	14" (DN350)	20" (DN500)		
MATERIAL PLATES	Standard: 1.4404 (316L), 1.4547 (254 SMO) On request: 1.4571 (316Ti) / 1.4301 (304) / 1.4539 (904L)							
DESIGN TEMPERATURE	According to PED 97/23 EC: -40°F to 662°F (-40°C to 350°C) According to ASME VI I I: -18.4°F to 662°F (-28°C to 350°C)							
DESIGN PRESSURE	Up to 40 barg (580 psig) Including Full Vacuum							
DESIGN CODE	PED 97/23 EC / EN 13445 (AD2000) ASME. VIII, Div. 1							
FLANGE RATINGS	Welded Neck Flanges EN 1092-1 / ANSI B16.5							
NOZZLE LOADS	API 662 Table I API 662 Table I I							

Inches (Millimeters)

Customization Options:

- Fully Welded Vessel Construction (does not open)
- Plates in Other Alloys
- Venting options
- Sub cooling

- Up to 1.800 m² (19,375 ft2)
 Heat Transfer Area in One Unit
- Higher Design Pressures Available Depending on Application and Design Requirements
- Panel Gasket Material: Graphite as Standard, PTFE on Request



SPXFLOW

Hybrid - Welded Heat Exchanger

WITH MULTI-FLEXIBLE CONFIGURATION FOR ROBUST AND EFFICIENT HEAT TRANSFER

Global locations

USA

SPX FLOW 1200 W Ash St Goldsboro, NC 27533 USA +1 888-278-4321

EMEA

SPX FLOW SPX Flow Technology Poland Sp. z o.o. Hermana Frankego 9 85-862 Bydgoszcz Poland +48 52 566 7600

APAC

SPX FLOW 666 Fengjin Road, Xidu Industrial Park Feng Xian District ShangHai 201401 Peoples Republic of China +86 21 67158181

SPX FLOW

1200 W Ash St Goldsboro, NC 27533 P: (888) 278-4321 F: (716) 692-1715 E: apv.phe.americas@spxflow.com

SPX FLOW, Inc. reserves the right to incorporate our latest design and material changes without notice or obligation.

Design features, materials of construction and dimensional data, as described in this bulletin, are provided for your information only and should not be relied upon unless confirmed in writing. Please contact your local sales representative for product availability in your region. For more information visit www.spxflow.com. The green "<" and "X" are trademarks of SPX FLOW, Inc.