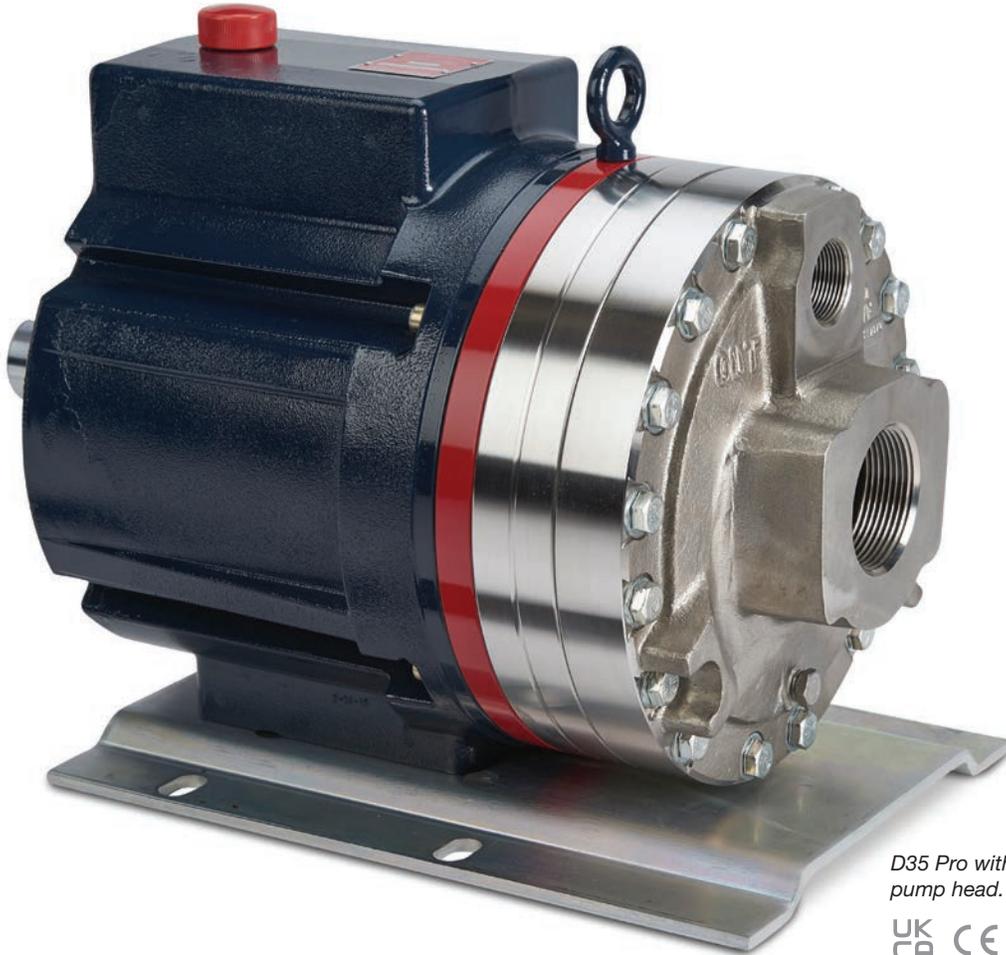


D35 PRO SERIES

Maximum Flow Rate: 36.5 gpm (138 l/min)
Maximum Pressure: 1500 psi (103 bar) for Metallic Pump Heads

WANNER™ HYDRA-CELL® PRO
SEAL-LESS PUMP TECHNOLOGIES



D35 Pro with 316L Stainless Steel pump head.

UK
CA CE

Versatile, reliable pumps for a wide range of applications.

- Pumps the full spectrum of low-to-high viscosity fluids.
- Features a seal-less design and horizontal disk check valves that enable the pump to handle abrasives and particulates that might damage or destroy other types of pumps.
- Simple, compact design reduces initial investment and lowers maintenance costs.
- Operational efficiencies reduce energy costs.
- Able to run dry without damage (or additional maintenance) to the pump in case of accident or operator error.
- Tolerates non-ideal operating conditions.
- Minimizes maintenance and downtime because there are no mechanical or dynamic seals, packing, or cups to leak, wear, or replace.

WANNER™

D35 Pro Series | Performance

Capacities

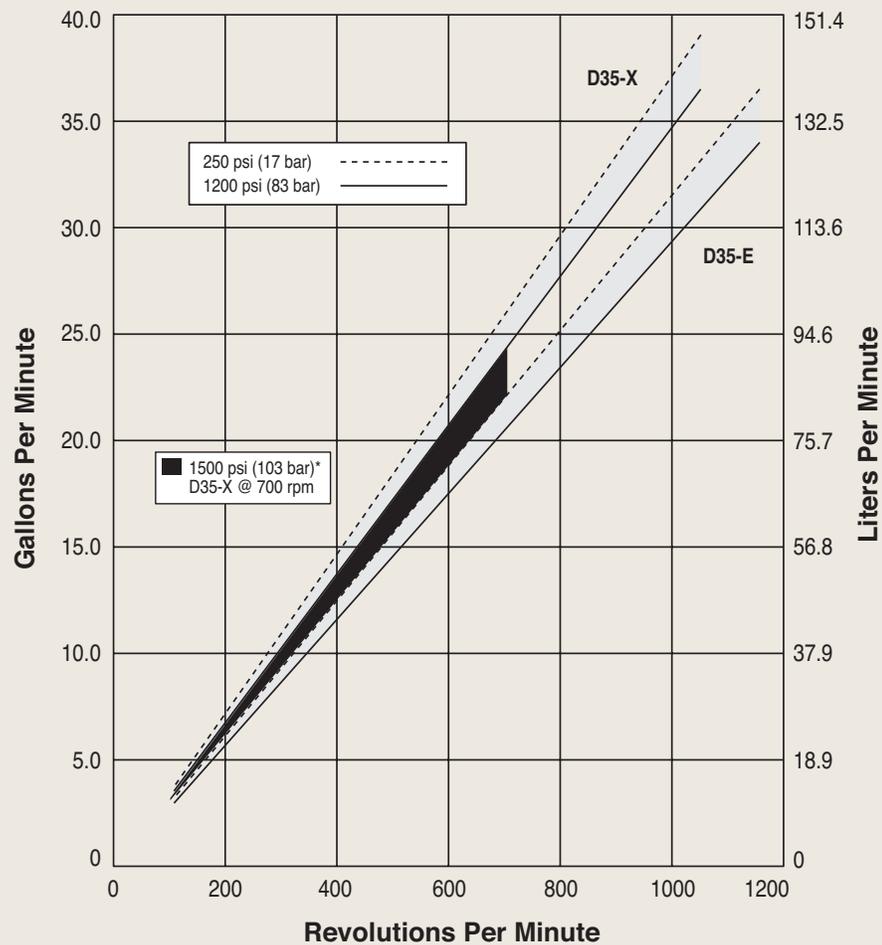
Model	Max. Input rpm	Max. Flow Capacities @1200 psi (83 bar)		Max. Inlet Pressure		Max. Discharge Pressure Metallic Heads	
		gpm	l/min	psi	bar	psi	bar
D35-X	1050	36.5	138	500	34	1200	83
D35-E	1150	34.0	129	500	34	1200	83

Model	Max. Input rpm	Max. Flow Capacities @1500 psi (103 bar)		Max. Inlet Pressure		Max. Discharge Pressure Metallic Heads	
		gpm	l/min	psi	bar	psi	bar
D35-X	700	23.1	87.5	250	17	1500	103

Performance and specification ratings apply to D35 configurations unless specifically noted otherwise.

* Consult factory if operating above 1200 psi (83 bar).

Maximum Flow at Designated Pressure



Due to the Wanner Engineering Continuous Improvement Program, specifications and other data are subject to change.

D35 Pro Series | Specifications

Flow Capacities @1200 psi (83 bar)

Model	rpm	gpm	l/min
D35-X	1050	36.5	138
D35-E	1150	34.0	129

Delivery @1200 psi (83 bar)

Model	gal/rev	liters/rev
D35-X	0.0347	0.1314
D35-E	0.0296	0.1120

Delivery @1500 psi (103 bar)

Model	gal/rev	liters/rev
D35-X	0.0330	0.1250

Maximum Discharge Pressure

Metallic Heads: 1200 psi (83 bar) @ 1150 rpm max.
1500 psi (103 bar) @ 700 rpm max. –
Consult factory if operating above 1200 psi (83 bar).

Maximum Inlet Pressure

250 psi (17 bar) with 1500 psi (103 bar) maximum discharge pressure
500 psi (34 bar) with 1200 psi (83 bar) maximum discharge pressure

Maximum Operating Temperature

Metallic Heads: 250°F (121°C) - Consult factory for correct component selection for temperatures from 160°F (71°C) to 250°F (121°C).

Maximum Solids Size

800 microns

Inlet Port

2-1/2 inch NPT
150lb or 600lb ANSI RF flange
3 inch SAE flange

Discharge Port

1-1/4 inch NPT
600lb or 1500lb ANSI RF flange
1-1/4 inch SAE flange

Calculating Required Power

$$\frac{100 \times \text{rpm}}{63,000} + \frac{\text{gpm} \times \text{psi}}{1,460} = \text{electric motor hp}$$

$$\frac{100 \times \text{rpm}}{84,428} + \frac{\text{l/min} \times \text{bar}}{511} = \text{electric motor kW}$$

Attention!

When using a variable frequency drive (VFD) controller, calculate the hp or kW at minimum and maximum pump speed to ensure the correct hp or kW motor is selected. Note that motor manufacturers typically de-rate the service factor to 1.0 when operating with a VFD.

Calculating Pulley Size

$$\frac{\text{motor pulley OD}}{\text{pump rpm}} = \frac{\text{pump pulley OD}}{\text{motor rpm}}$$

Shaft Diameter

2 inch (50.8 mm)

Shaft Rotation

Reverse (bi-directional)

Bearings

Tapered roller bearings

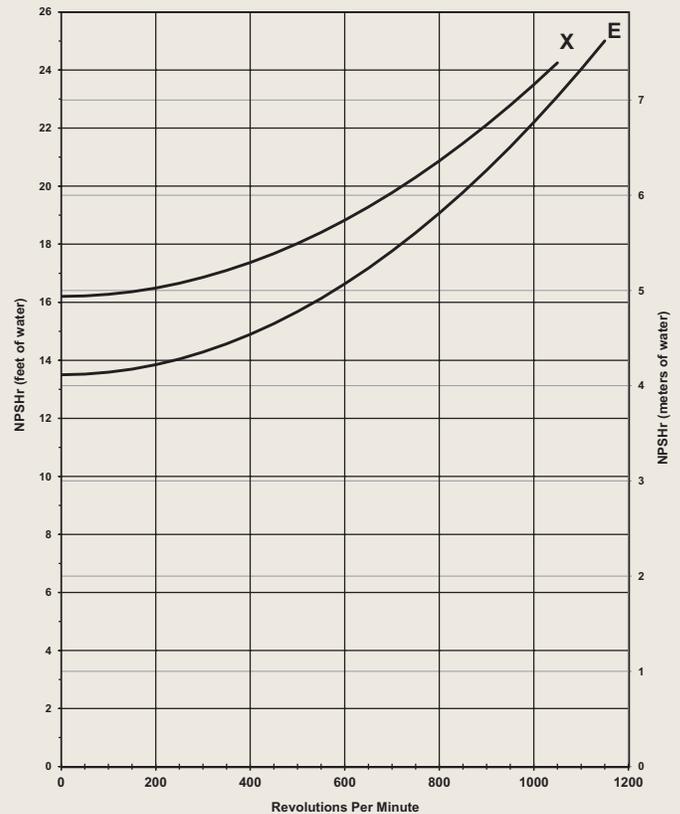
Oil Capacity

7.75 US quarts (7.3 liters)

Weight

Metallic Heads: 257 lbs. (116.6 kg)

Net Positive Suction Head (NPSHr)



Note: Positive inlet pressure required with PTFE diaphragms.

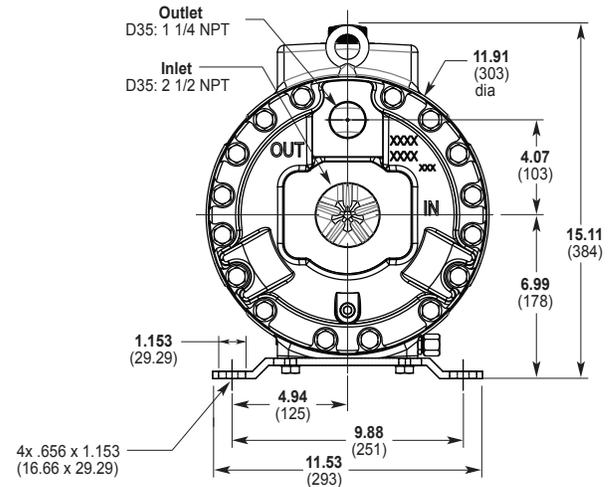
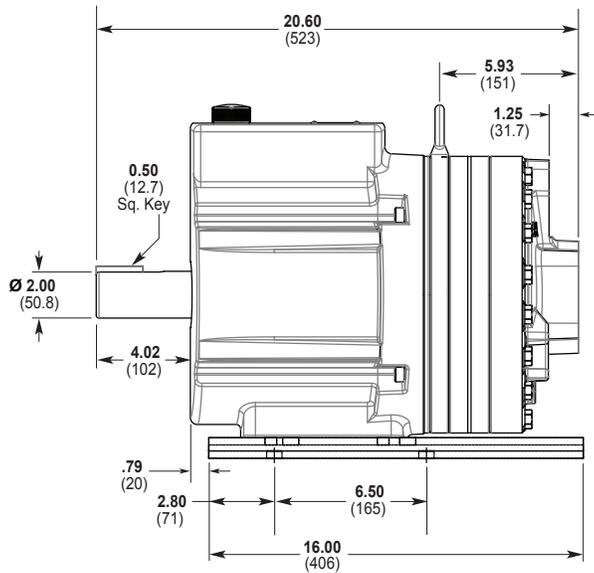
Suction Lift

Each Hydra-Cell pump has different lift capability depending on model size, cam angle, speed, and fluid characteristics. To ensure that your specific lift characteristics are met, refer to the inlet calculations regarding friction, and acceleration head losses in your Hydra-Cell Product Manual. Compare those calculations to the NPSHr curves above.

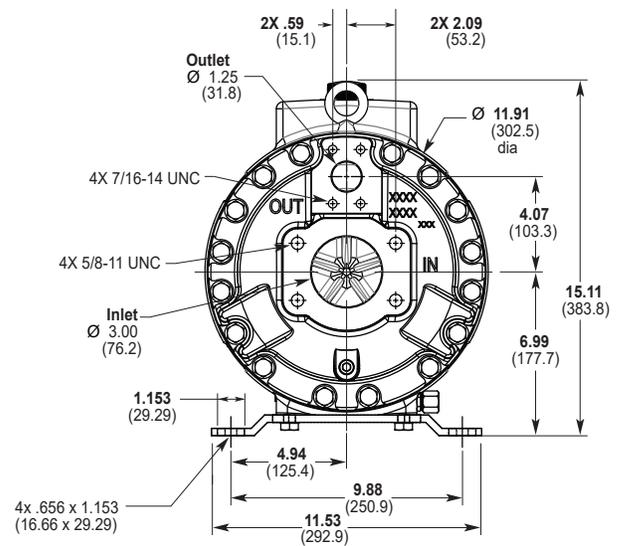
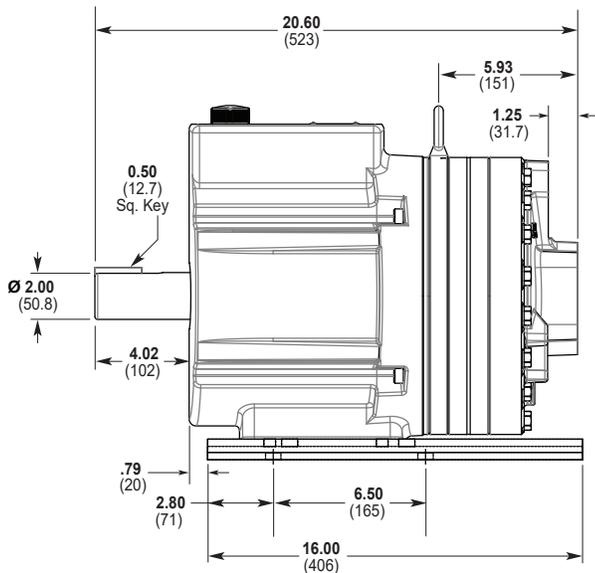
Due to the Wanner Engineering Continuous Improvement Program, specifications and other data are subject to change.

D35 Pro Series | Representative Drawings

D35 Models with NPT Inlet/Outlet Ports Inches (mm)



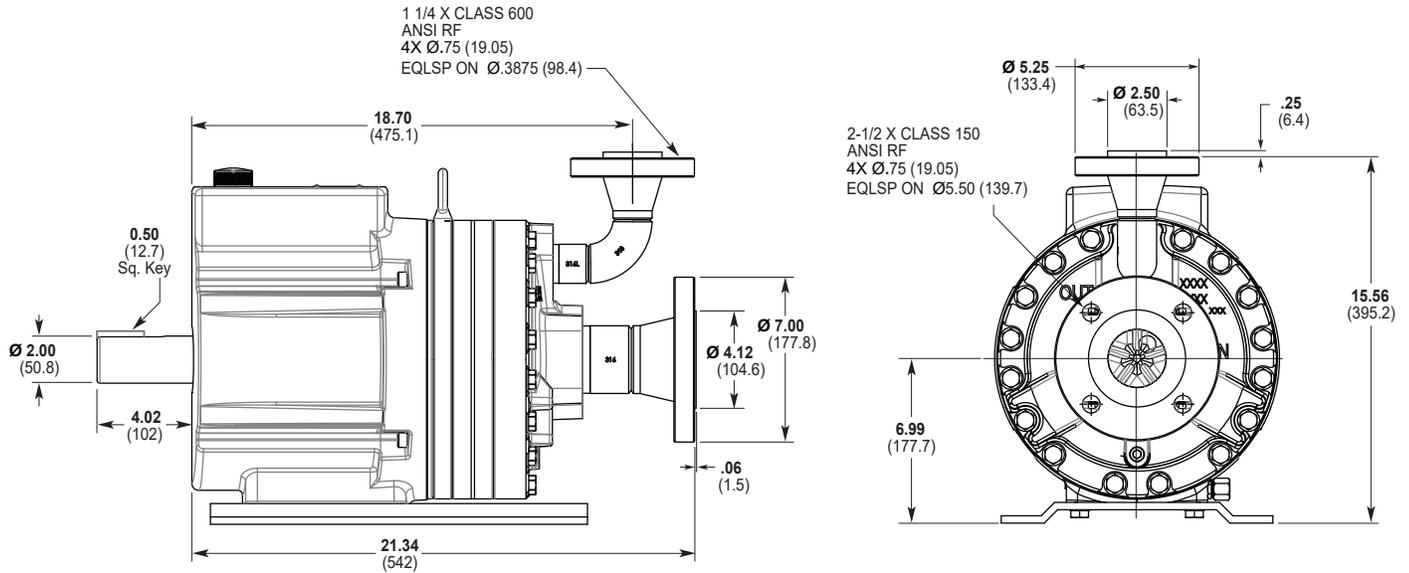
D35 Models with SAE Flange Inlet/Outlet Ports Inches (mm)



Note: Dimensions are for reference only. Contact factory for certified drawings.

D35 Pro Series | Representative Drawings / Valves / Skids

D35 Models with ANSI Flange Inlet/Outlet Ports Inches (mm)



Note: Dimensions are for reference only. Contact factory for certified drawings.

Valve Selection

A seal-less **C64 Pressure Regulating Valve** is recommended for Hydra-Cell Pro D35 pumping systems, especially for high-pressure requirements or when handling dirty fluids.



A **C24 Pressure Regulating Valve** provides a capable, lower-cost alternative to C64 valves for Hydra-Cell Pro D35 pumping systems.



Skid-mounted D35 Pro with 20hp, 3-phase motor.



For complete specifications and ordering information, consult the Hydra-Cell Master Catalog.

D35 Pro Series | How to Order

Ordering Information

A complete D35 Series Model Number contains 12 digits including 9 customer-specified design and materials options, for example: D35XKBTHFECA.

1	2	3	4	5	6	7	8	9	10	11	12
D	3	5									

Digit	Order Code	Description
1-3		Pump Configuration
	D35	Shaft-driven (NPT Ports or ANSI Flanges or SAE Flanged Ports)
4		Hydraulic End Cam
	X	Max 36.5 gpm (138 l/min) @ 1050 rpm
	E	Max 34.0 gpm (129 l/min) @ 1150 rpm
5		Pump Head Version
	K	Kel-Cell NPT Ports or ANSI Flanges
	E	Kel-Cell SAE Flanged Ports
6		Pump Head Material
	B	Brass
	C	Ductile Iron (Nickel-plated)
	G	Duplex Alloy 2205 Stainless Steel (with Hastelloy C followers & follower screws)
	Q	316L Stainless Steel ANSI flange class 600 x 1500
	R	316L Stainless Steel ANSI flange class 150 x 600
	S	316L Stainless Steel - threaded or SAE ports
	T	Hastelloy CW12MW
7		Diaphragm & O-ring Material
	A	Aflas diaphragm / PTFE o-ring
	E	EPDM (requires EPDM-compatible oil - Digit 12 oil code D)
	G	FKM
	J	PTFE (available with E cam only; 1050 rpm max.)
	P	Neoprene
	T	Buna-N
8		Valve Seat Material
	C	Ceramic
	D	Tungsten Carbide (900 rpm max.)
	H	17-4 Stainless Steel
	N	Nitronic 50
	T	Hastelloy C
9		Valve Material
	C	Ceramic
	D	Tungsten Carbide (900 rpm max.)
	F	17-4 Stainless Steel
	N	Nitronic 50
	T	Hastelloy C

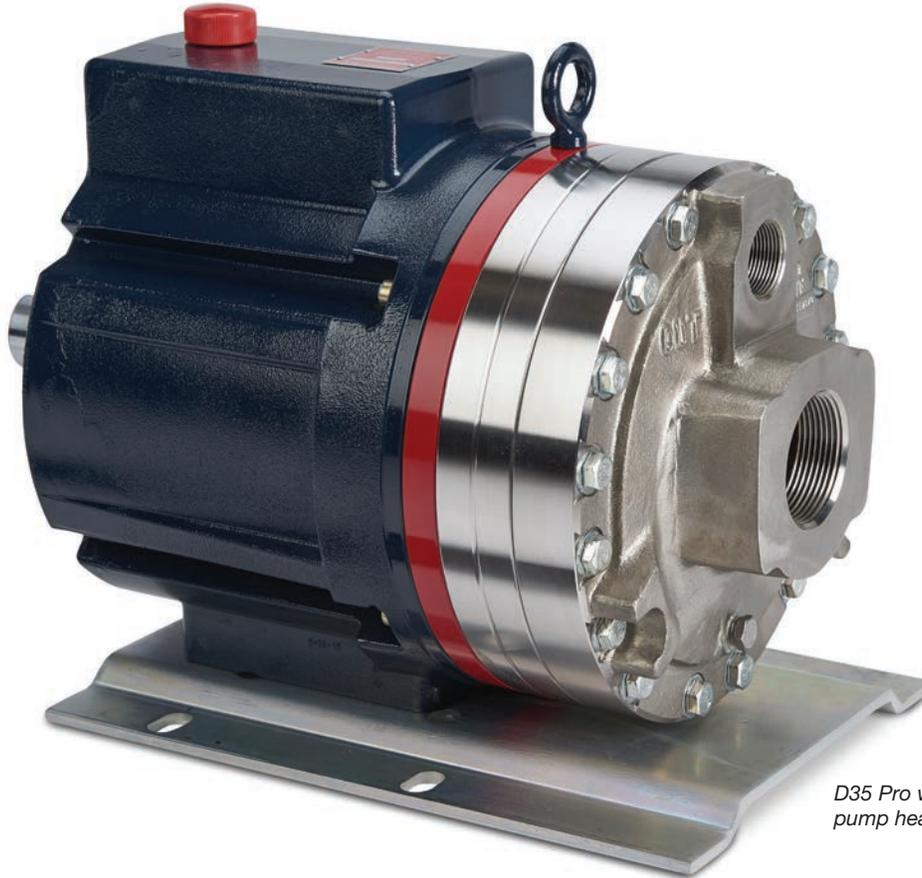
Digit	Order Code	Description
10		Valve Springs
	E	Elgiloy
	H	17-7 Stainless Steel
	T	Hastelloy C
11		Valve Spring Retainers
	C	Celcon
	H	17-7 Stainless Steel
	M	PVDF
	P	Polypropylene
	T	Hastelloy C
	Y	Nylon (Zytel)
12		Hydra-Oil
	A	10W30 standard-duty oil
	B	40-wt for continuous-duty oil (use with 316L SST or Hastelloy CW12MW pump head - standard)
	D	EPDM-compatible oil
	E	Food-contact oil
	G	5W30 cold-temp severe-duty synthetic oil
	H	15W50 high-temp severe-duty synthetic oil

D35 Pump Housing is standard as Cast Aluminum.
Upgrade to Ductile Iron available.

D35 Pro Series | Options

Consult the Hydra-Cell Master Catalog for:

- Motors, bases, couplings and other pump accessories
- Hydra-Oil selection and specification information
- Design considerations, installation guidelines, and other technical assistance in pump selection



D35 Pro with 316L Stainless Steel pump head.



D35 Pro with Cast Iron pump head.

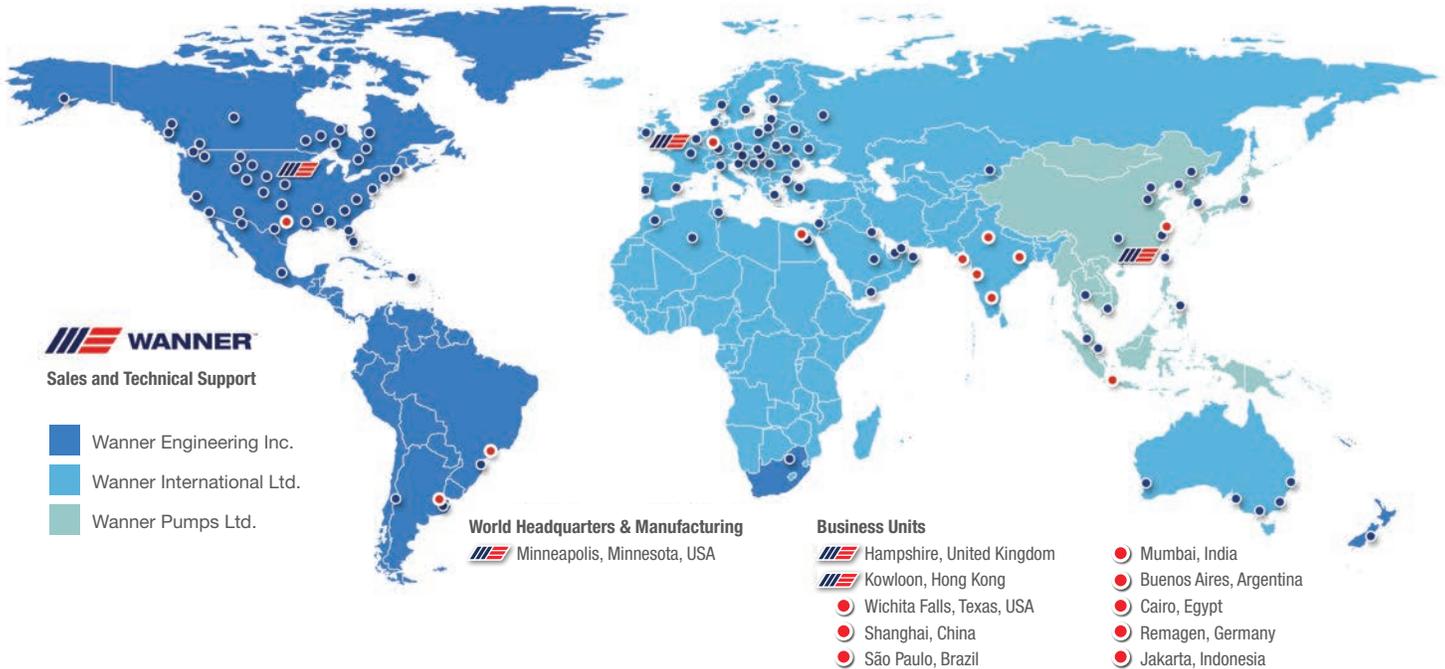


D35 Pro with Brass pump head.



D35 Pro with 316L Stainless Steel pump head and ANSI flanges.

Partners in over 70 countries



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